



▶▶▶ **HEAT TRANSFER INSTRUCTIONS**

Instructions for Printing onto Light Colored Textiles with FOREVER Classic

▶ **PRINT SETTINGS**

COLOR COPIER

Copy Mode: See list on reverse side
Image Mode: Mirror image
Feeding: Bypass (manual feeding)

LASER PRINTER

Print Mode: See list on reverse side
Image Mode: Mirror image
Feeding: Bypass (manual feeding)

▶ **TRANSFER SETTINGS**

	AUTOMATIC HEAT PRESS	MANUAL HEAT PRESS
PRESSURE	5 bar (70 PSI)	High/maximum
TEMPERATURE	200°C (390°F)	200°C (390°F)
TIME	10 seconds	10 seconds

▶ **TRANSFER APPLICATION**

EASY APPLICATION

- ▶ Place the textile on the lower plate.
- ▶ Place **FOREVER Classic** onto the t-shirt.
- ▶ Press for 10 seconds.
- ▶ Remove the transfer paper immediately. (Do not in any event take the t-shirt off the press before the transfer paper has been peeled off.)
- ▶ For a softer touch stretch the garment into the width.

PROFESSIONAL APPLICATION*

- ▶ Place the textile on the lower plate.
- ▶ Place **FOREVER Classic** onto the t-shirt.
- ▶ Press for 3-5 seconds with low pressure.
- ▶ Remove the transfer paper immediately. (Do not in any event take the t-shirt off the press before the transfer paper has been peeled off.)
- ▶ Cover the image with silicone paper **Glossy Finish** (Antistick) and press again with maximum pressure for 10 seconds.
- ▶ Open the press and remove the **Glossy Finish** (Antistick).
- ▶ For a softer touch stretch the garment into the width.

***Hint:** Our customers like **FOREVER Classic** because there is almost no visible background around the design. When printing in 2 stages you can even get better results. Using low pressure by the first pressing reduces the "pressure mark" the paper leaves on the garment and the second pressing with high pressure removes it completely. Now, the transfer can't be differentiated from a screen printed garment.

▶ **WASHING**

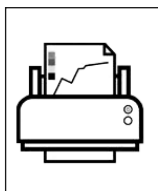
Up to 60° C (warm wash cycle).

▶ **IRONING**

















When ironing cover the print with baking paper.













ANY PROBLEMS? Visit our website www.forever-ots.com

Click Video, choose the transfer paper, transfer machine, the product and watch the specific application!



**PRINTER COMPATIBILITY LIST
FOREVER Classic**

BRAND	MODEL	PRINTER SETTINGS
CANON	CLC 200 	HEAVY PAPER
	CLC 300-350 	HEAVY PAPER
	CLC 500-550 	HEAVY PAPER
	CP 600 	UNSUITABLE
	CLC 700 	HEAVY PAPER
	CLC 800 	HEAVY PAPER
	CLC 900-950 	HEAVY PAPER
	CLC 1000 	HEAVY PAPER
	CLC 1100 	HEAVY PAPER
	CLC 1130 	HEAVY PAPER
	CLC 1150 	HEAVY PAPER
	CLC 1160 	HEAVY PAPER
	CLC 1180 	HEAVY PAPER
	CLC 3200	UNSUITABLE
DEVELOP	QC 2235+	UNSUITABLE
	QC 3101	UNSUITABLE
	ineo 450+	UNSUITABLE
EPSON	Laser C 8500	UNSUITABLE
	Laser C 8600	UNSUITABLE
	Aculaser C 1100	UNSUITABLE
HP	2500 L	UNSUITABLE
	2550 L	UNSUITABLE
	3500 N	UNSUITABLE
	4550	UNSUITABLE
	3550	UNSUITABLE
	2600 N	UNSUITABLE
KYOCERA	FS-C5020N	UNSUITABLE
LEXMARK	C912	UNSUITABLE
MINOLTA	MagiColor 2 	TRANSPARENCY FOIL
	Bizhub C 250	UNSUITABLE
	Bizhub C 350	UNSUITABLE
	Bizhub C 450	UNSUITABLE
	Bizhub Pro C500	UNSUITABLE
	CF 2002	UNSUITABLE
	CF 3102	UNSUITABLE
	QMS 2200 	LABEL
	QMS 2300 DL	UNSUITABLE
	QMS 2350	UNSUITABLE
MC 2400 W	UNSUITABLE	
QMS 6100 DL 	HEAVY PAPER	

BRAND	MODEL	PRINTER SETTINGS
NASHUATEC	DSC 328 	HEAVY PAPER
	MPC2000	THICK PAPER
	MPC2500AD	THICK PAPER
	MPC2500e	THICK PAPER 1
OKI	C 3100/3200	UNSUITABLE
	C 5200/5400	UNSUITABLE
	C 5700	UNSUITABLE
	C 9300/9500	UNSUITABLE
	C 9600	UNSUITABLE
	C 9800	UNSUITABLE
RICOH	Aficio AP3800C	UNSUITABLE
	Aficio C 811	HEAT-RESISTANT FOIL
	Aficio CS510E	THICK PAPER 3
	Aficio 2228C 	HEAVY PAPER
TALLY	8004/81004 	UNSUITABLE
	8008	UNSUITABLE
	8204 	TRANSPARENCY FOIL
	8006e 	HEAVY PAPER
TOSHIBA	eStudio 211c 	THICK 2
	eStudio 311c 	THICK 2
UTAX	CDC1526D	UNSUITABLE
XANTE	600 	HEAVY PAPER
	1200 PRO 	HEAVY PAPER
XEROX	DC 12 	HEAVY PAPER
	DC 3535	UNSUITABLE
	Workcenter 3545	UNSUITABLE
	DC 50 	HEAVY PAPER
	M 24	UNSUITABLE
	Phaser 7750	UNSUITABLE
	DC 240/250	UNSUITABLE
	DC 1250 	THICK PAPER

