



▶▶▶ **HEAT TRANSFER INSTRUCTIONS**

Instructions for Printing onto **Light Colored Textiles**
with **FOREVER Five Star Universal**

▶▶▶ **PRINT SETTINGS**

COLOR COPIER

Paper Mode: See list on reverse side
Image Mode: Mirror image
Feeding: Bypass (manual feeding)

LASER PRINTER

Paper Mode: See list on reverse side
Image Mode: Mirror image
Feeding: Bypass (manual feeding)

▶▶▶ **TRANSFER SETTINGS**

	AUTOMATIC HEAT PRESS	MANUAL HEAT PRESS
PRESSURE	5 bar (70 PSI)	High/maximum
TEMPERATURE	200°C (390°F)	200°C (390°F)
TIME	30 sec. with fleece/20 sec. without fleece	30 sec. with fleece/20 sec. without fleece

Note: Please use fleece to avoid yellowing of the garment when printing. (Included in the package.)

▶▶▶ **TRANSFER APPLICATION**

- ▶ Place the textile on the lower plate.
- ▶ Place **FOREVER Five Star Universal** onto the t-shirt and cover with **fleece**.
- ▶ Press as long as mentioned above.
- ▶ Peel off the transfer paper immediately.
(Do not in any event take the t-shirt off the press before the transfer paper has been peeled off.)
- ▶ For a softer touch stretch the garment into the width.



Before you start with the **industrial production** please test **any kind of garment** regarding **Printing and Washing**.

▶▶▶ **WASHING**

- ▶ **Up to 60° C** (warm wash cycle).

▶▶▶ **IRONING**





- ▶ **When ironing cover the print with baking paper.**












ATTENTION! IMPORTANT NOTE
PRINTING ON TWO-SIDED GARMENTS:
T-Shirts, die **ein Motiv** auf der **Vorderseite UND Rückseite** bekommen, sollten Sie über die Heizplatte Ihrer Transferpresse stülpen. Somit wird **nur eine Seite des Textiles mit Hitze behandelt** und Sie vermeiden, dass das zuerst applizierte Motiv wieder herausgepresst wird.

▶ **ANY PROBLEMS?** Visit our website **www.forever-ots.com**
Click Video, choose the transfer paper, transfer machine, the product and watch the specific application!



**PRINTER COMPATIBILITY LIST
FOREVER Five Star Universal**

BRAND	MODEL	PRINTER SETTINGS
CANON	all CLC 	HEAVY PAPER
	CP 660 	UNSUITABLE
	IRC 2880	HEAVY PAPER
	C1	HEAVY PAPER 2
DEVELOP	QC 2235+	LABEL 1
	QC 3101	LABEL 1
	ineo 450+	LABEL 1
	ineo 250+	LABEL 1
EPSON	Laser C 8500	UNSUITABLE
	Laser C 8600	UNSUITABLE
	Aculaser C1100	UNSUITABLE
	Aculaser C1900S	LABEL
HP	1500 L	HEAVY PAPER
	2500 L	HEAVY PAPER
	2550 L	ROUGH PAPER
	3500 N	HEAVY PAPER
	4550	HEAVY PAPER
	3550	HEAVY PAPER
	3600	LABEL
KYOCERA	FS-C5020N	SPECIAL/HEAVY PAPER
	KM-C2520	THICK PAPER/HEAVY 1
	KM-C2525E	THICK PAPER/HEAVY 1
	KM-C3225	THICK PAPER/HEAVY 1
	KM-C3232E	THICK PAPER/HEAVY 1
	KM-C4035E	THICK PAPER/HEAVY 1
LEXMARK	C912	HEAVY PAPER
	MINOLTA MagiColor 2 	TRANSPARENCY FOIL
	Bizhub C250/252	LABEL 1
	Bizhub C350/351	LABEL 1
	Bizhub C450/451	LABEL 1
	Bizhub ProC500	NORMAL 80g
	CF 2002	LABEL 1 or 2
	CF 3102	LABEL 1 or 2
	QMS 2200 	LABEL
	QMS 2300 DL	THICK STOCK
	QMS 2350	THICK STOCK
	MC 2400 W	LABEL
	QMS 6100 DL 	HEAVY PAPER
	Bizhub C253	LABEL 1
	Bizhub C203	LABEL 1
	Bizhub C353	LABEL 1
SHARP	MX2300N	HEAVY PAPER

BRAND	MODEL	PRINTER SETTINGS
NASHUATEC	DSC 328 	HEAVY PAPER
	MPC2000	THICK PAPER
	MPC2500AD	THICK PAPER 1
	MPC2500e	THICK PAPER 1
	SPC 420DN	LABEL
OKI	C 3100/3200	LABEL
	C 3300-3400	GLOSSY
	C 5200/5500	LABEL
	C 5600-5900	LABEL 2
	8600-8800	LABEL 2
	C 5200/5400	LABEL
	C 5700	GLOSSY PAPER
	C 9300/9500	LABEL
	C 9600	LABEL
	C 9800	LABEL
RICOH	Aficio AP3800C	LABEL
	Aficio 2228C 	HEAVY PAPER
	Aficio C811	THICK PAPER 3
	Aficio CS510E	THICK PAPER 3
	Aficio DSC428	THICK PAPER
	AficioCL4000DN	THICK 1
TALLY	8004/81004 	LABEL
	8008	UNSUITABLE
	8204 	TRANSPARENCY FOIL
	8006e 	HEAVY PAPER
TOSHIBA	eStudio 211c 	THICK 2
	eStudio 311c 	THICK 2
	eStudio 2500c	THICK 2
	eStudio 3500c	THICK 2
	eStudio3510c	THICK 2
UTAX	CDC1526D	UNSUITABLE
XANTE	600 	HEAVY PAPER
	1200 PRO 	HEAVY PAPER
	ILUMINA 	LABEL
XEROX	DC 12	HEAVY PAPER
	DC 3535	NORMAL PAPER
	Workcenter 3545	LABEL
	DC 50 	HEAVY PAPER
	M 24	THIN PAPER
	Phaser 7400	THIN PAPER
	Phaser 7750	NORMAL PAPER
	DC 240/250	HEAVY PAPER 1
	DC 1250	THICK PAPER

